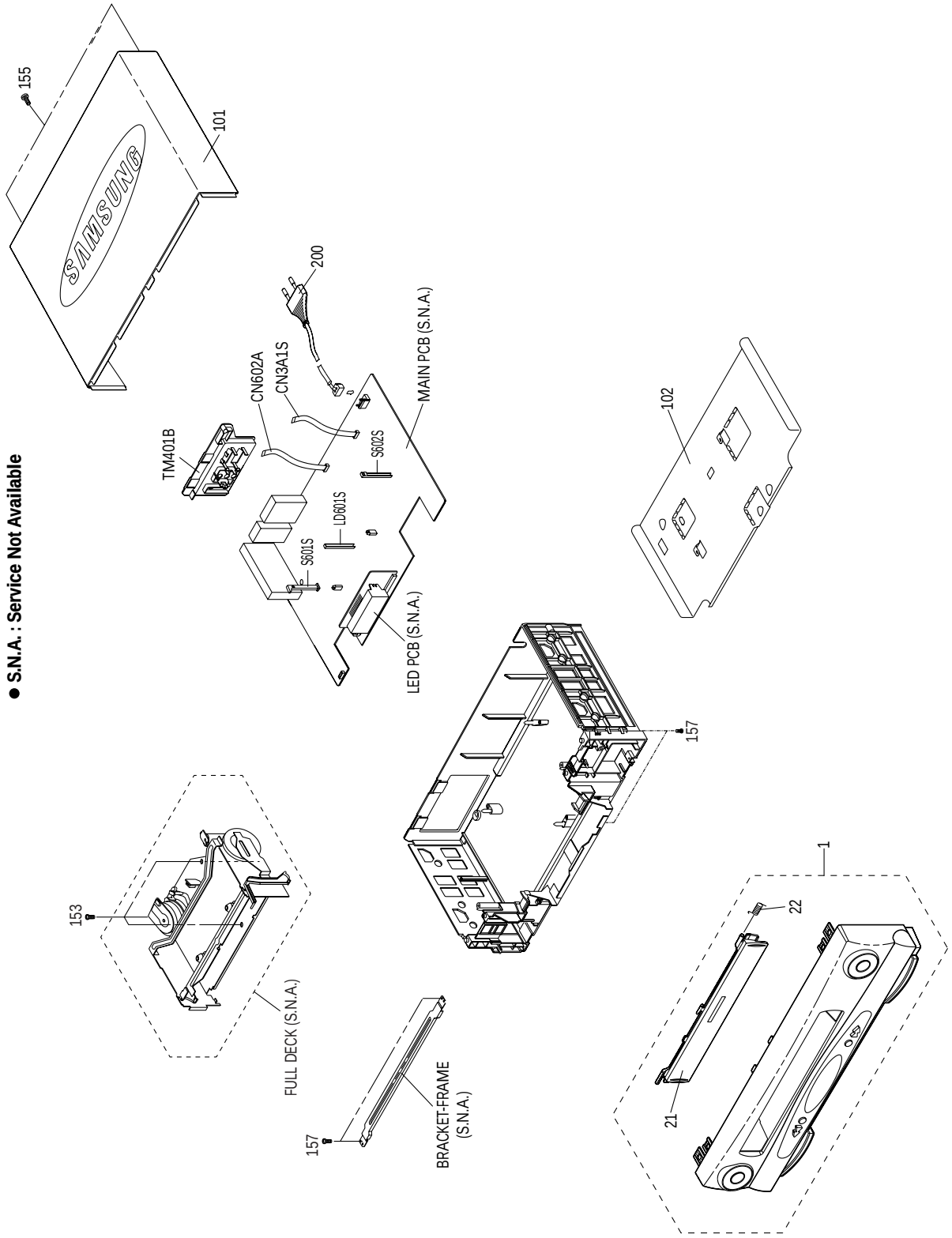
3. Exploded View and Parts List

Page

3-1 Cabinet Assembly - - -

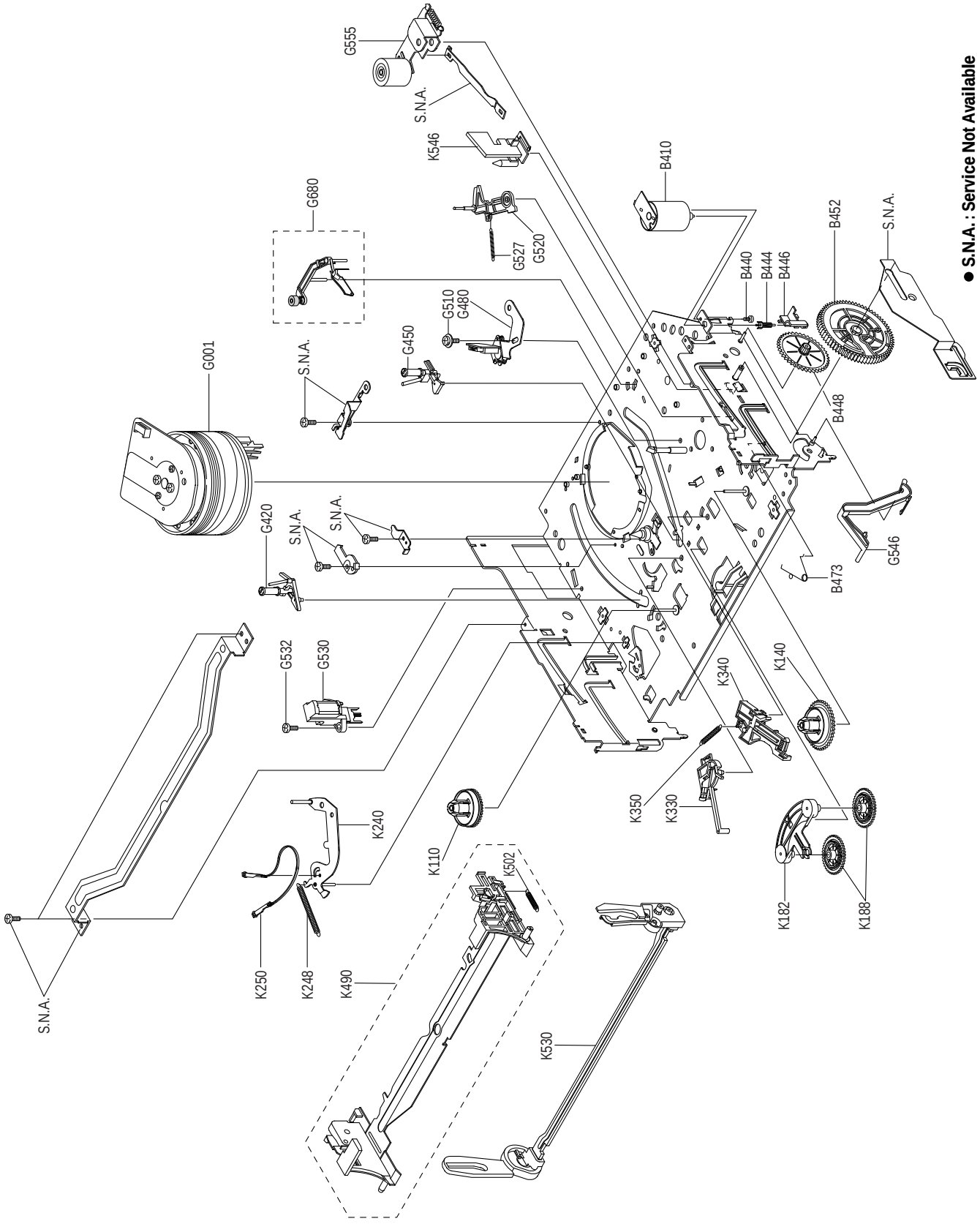
3-1 Cabinet Assembly



Loc. No	Parts No.	Description ; Specification	Remark
1	**Refer to table below**	ASSY-PANEL FRONT;HIPS 94HB	
21	**Refer to table below**	DOOR-CASSETTE	
22	AC61-62032A	SPRING-MASK;X-9,-,SUS,-,4.4,-,SV-C130	
101	AC64-00076A	CABINET-TOP;-,PCM(SECC),-0.525,320	
102	AC63-00004A	COVER-BOTTOM;-,SECC,-,PCM0.525,TM6524,-,	
153	AC60-12126A	SCREW-BH;-,BH,-,4*12,FE,FZY,-,-,-	
155	AC60-12134A	SCREW-TAP BH;-,BH,-,2-4X16,-,FE	
157	AC60-10063A	SCREW-TAPTITE;BH,+,-,M3,L12,ZPC3,SWRCH18	
200	**Refer to table below**	POWER CORD;KKP-419C,H03VVH2-F,VDE/KEMA-K	
CN3A1S	3809-001111	CABLE-FLAT;30V,80C,130mm,7P,1.25mm,UL289	
CN602A	3809-001049	CABLE-FLAT;30V,80C,100mm,5P,1.25mm,UL289	
LD601S	AC61-21009A	HOLDER-LED;-,POM(M90-44),-,BLK,-,X-9	
S601S	AC61-21008A	HOLDER-SENSOR;-,POM(M90-44),-,BLK,-,X-9	
S602S	AC61-21008A	HOLDER-SENSOR;-,POM(M90-44),-,BLK,-,X-9	
TM401B	**Refer to table below**	CONNECTOR BOARD-ASSY;HIPS94	

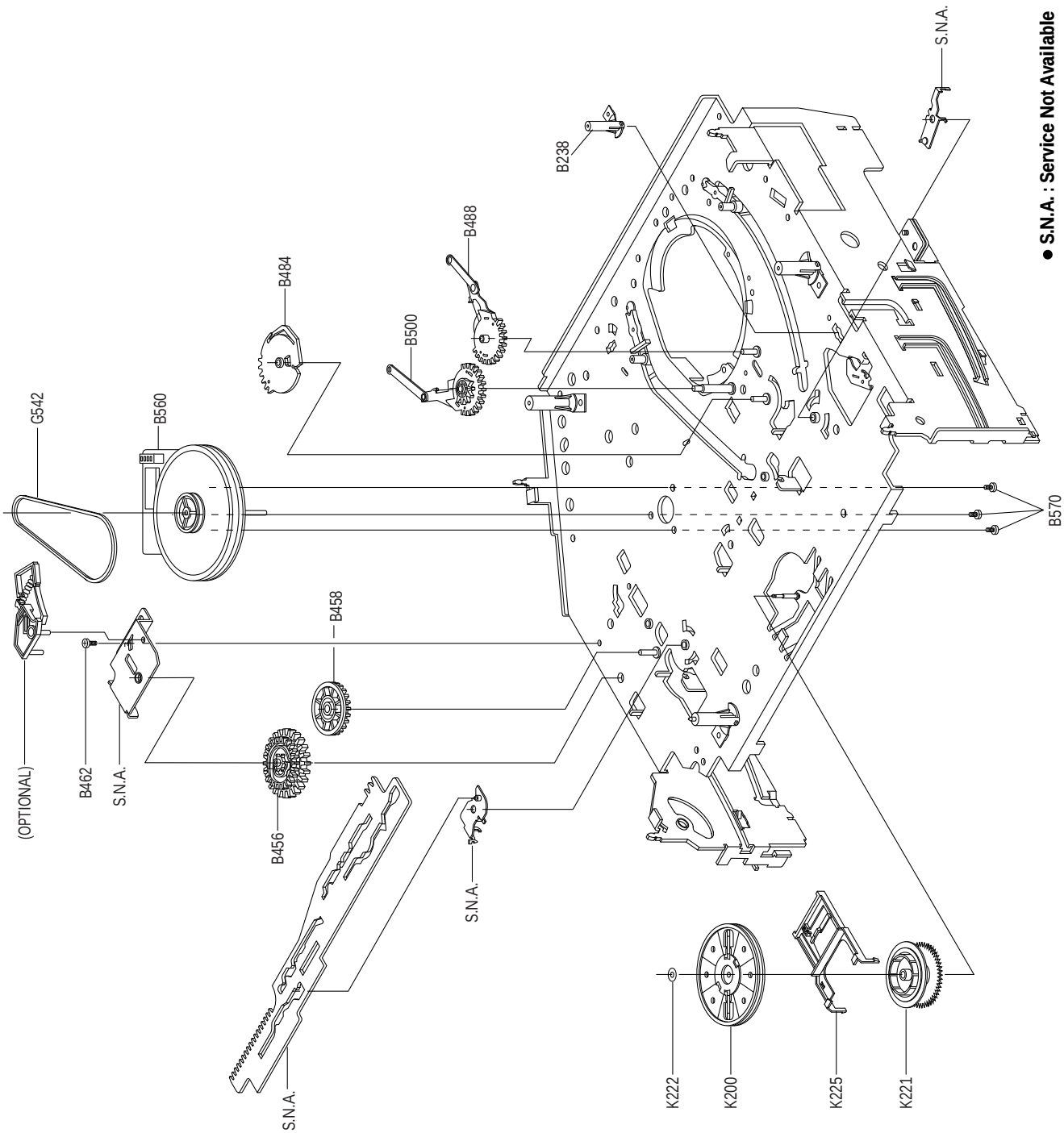
COUNTRY	MODELS	1	21	200	TM401B
FRANCE	SV-422FB	AC97-00367A	AC64-50997M	AC39-10019A	AC61-00021A
	SV-422FS	AC97-00415A	AC64-00116B	AC39-10019A	AC61-00021A
	SV-222FB	AC97-00369A	AC64-50997R	AC39-10019A	AC61-00021A
	SV-222FS	AC97-00416A	AC64-00116C	AC39-10019A	AC61-00021A
U.K.	SV-224B	AC97-00414A	AC64-00116A	AC39-10022K	AC61-00021C
	SV-222B	AC97-00372A	AC64-50997Q	AC39-10022K	AC61-00021C
GERMANY	SV-222X	AC97-00371A	AC64-50997S	AC39-10019A	AC61-00021B
SPAIN	SV-222X	AC97-00370A	AC64-50997P	AC39-10019A	AC61-00021B
PORTUGAL	SV-222X	AC97-00370A	AC64-50997P	AC39-10019A	AC61-00021B
ITALY	SV-422X	AC97-00368A	AC64-50997N	AC39-10019A	AC61-00021B
	SV-222X	AC97-00374A	AC64-50997U	AC39-10019A	AC61-00021B
SWEDEN/FINLAND/NORWAY	SV-222X	AC97-00373A	AC64-50997T	AC39-10019A	AC61-00021C
NETHERLAND	SV-222X	AC97-00373A	AC64-50997T	AC39-10019A	AC61-00021C
BELGIUM	SV-222X	AC97-00373A	AC64-50997T	AC39-10019A	AC61-00021C
IRAN	SV-422G	AC97-00375A	AC64-50997Y	AC39-10019A	AC61-00021D
	SV-222G	AC97-00376A	AC64-50997Z	AC39-10019A	AC61-00021D
U.A.E.	SV-422G	AC97-00375A	AC64-50997Y	AC39-10019A	AC61-00021D
	SV-222G	AC97-00376A	AC64-50997Z	AC39-10019A	AC61-00021D
MALAYSIA	SV-222G	AC97-00376A	AC64-50997Z	AC39-10019A	AC61-00021D
SOUTH AFRICA	SV-222I	AC97-00378A	AC64-50997W	AC39-10019A	AC61-00021D
AFRICA	SV-22K	AC97-00379A	AC64-50997X	AC39-10019A	AC61-00021D

3-2 Mechanical Parts (Top Side)



Loc. No	Parts No.	Description ; Specification	Remark
B410	AC31-12016A	MOTOR-LOADING ASSY;-,-,X-9	
B440	AC60-10515A	SCREW-MACHINE;-,PH,+,-,M3,L3,ZPC,-,YEL	
B444	AC66-20571A	GEAR-WORM;-,POM SW-01,0.5,2,-,4.5,X-9	
B446	AC61-21005A	HOLDER-WORM;-,POM M90-44,-,-,-,X-9	
B448	AC66-20573A	GEAR-WORM WHEEL;-,POM SW-01,0.6,11,-,6.6	
B452	AC66-20575A	GEAR-FL CAM;-,POM SW-01,M0.6,Z88,-,PCD58	
B473	AC61-60559A	SPRING-PINCH DRIVE;-,TS,SUS304,PI0.5,OD4	
G001	AC96-10483R	ASSY-CYLINDER;CX-9,SECAM 4HD	SV-422F ONLY
	AC96-10481J	ASSY-CYLINDER;CX-9, PAL 4HD	(4HD NON-DIAMOND HEAD)
	AC96-10481G	ASSY-CYLINDER;CX-9, PAL 2HD	(2HD NON-DIAMOND HEAD)
	AC96-10482J	ASSY-CYLINDER;CX-9, PAL 4HD/DLC	(4HD DIAMOND HEAD)
	AC96-10482D	ASSY-CYLINDER;CX-9, PAL 2HD(SP)/DLC	(2HD DIAMOND HEAD)
G420	AC66-80142A	SLIDER-SUPPLY ASSY;-,X-9(TS),-,-,-,X-9	
G450	AC66-80141A	SLIDER-TAKE UP ASSY;-,X-9(TS),-,-,-,X-9	
G480	AC33-00003A	HEAD-ACE ASSY;SHINHEUNG;-,-,-,-,X-9	
G510	AC60-10518A	SCREW-TAP TITE;-,PH,+,SW+ZW,M2.6,L5.6,ZP	
G520	AC66-30539A	LEVER-#9 GUIDE ASSY;-,X-9(TS),-,-,-,X-9	
G527	AC61-60553A	SPRING-#9 GUIDE;-,ES,SUS304-WPB,OD3.1,0.	
G530	AC33-00002A	HEAD-FE;-,HVFHP0038A,-,-,-,X-9	
G532	AC60-10519A	SCREW-TAP TITE;-,PH,+,-,M2.6,L8,ZPC	
G546	AC66-30535A	LEVER-FL DOOR;-,POM M90-44,-,-,BLK,X-9	
G555	AC59-90403A	UNIT-PINCH ASSY;X-9,-	
G680	AC66-30557A	LEVER-H/CLEANER ASSY;-,POM+URETHANE,-,-	(OPTIONAL)
K110	AC66-10267A	REEL-DISK S;-,POM M90-44,-,-,X-9	
K140	AC66-10268A	REEL-DISK T;-,POM M90-44,-,-,X-9	
K182	AC66-30524A	LEVER-IDLER;-,POM9044,-,-,-,-	
K188	AC66-20577A	GEAR-IDLER;-,PEBAX 7033,-,-,-,-,X-9	
K240	AC66-30538A	LEVER-TENSION ASSY;-,X-9(TS),-,-,-,X-9	
K248	AC61-60554A	SPRING-TENSION LEVER;-,ES,SUS304-WPB,OD3	
K250	AC63-12029A	BAND-BRAKE ASSY;-,X-9(TS),-,-,-,X-9	
K330	AC66-30550A	LEVER-S.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K340	AC66-30549A	LEVER-T.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K350	AC61-60564A	SPRING-BRAKE;-,TENSION,SWP-A,0.25,3,-,X-	
K490	AC61-21010B	HOLDER-CASS ASSY;-,SECC+POM+SUS,-,-,-,X-	
K502	AC61-60561A	SPRING-FL.LEVER-LR;-,ES,SUS304 WPB,PI2.7	
K530	AC66-30546A	LEVER-FL.ARM ASS'Y;-,SECC+POM+SUS,-,-,-,	

3-3 Mechanical Parts (Bottom Side)



Loc. No	Parts No.	Description ; Specification	Remark
B238	AC61-50660A	SLEEVE-TENSION;-,POM M90-44,-,-,ID3,-,-	
B456	AC66-20576A	GEAR-JOINT 1;-,POM SW-01,M1.0,Z22,-,PCD2	
B458	AC66-20574A	GEAR-JOINT 2;-,POM SW-01,M1.0,Z14,-,PCD1	
B462	AC60-10517A	SCREW-TAP TITE;-,PH,+,-,M2.6,L5,ZPC,-,YE	
B484	AC66-20580A	GEAR-LOADING DRIVE;-,POM SW-01,M1.0,Z32,	
B488	AC66-30543A	LEVER-S LOAD ASSY;-,-,-,-,-,X-9	
B500	AC66-30542A	LEVER-T LOAD ASSY;-,-,-,-,-,X-9	
B560	AC31-12017A	MOTOR-CAPSTAN;DMVCMC07C,-,X-9	
B570	AC60-10514A	SCREW-CAPSTAN;-,PH,+,M2.6,L6,-	
G542	AC66-60051A	BELT-PULLEY;-,5CM-70,2 * 2,-,71.3,-,X-9	
K200	AC61-21012A	HOLDER-CLUTCH ASSY;-,-,-,-,-,X-9	
K221	AC66-20581A	GEAR-CENTER ASSY;-,POM,M=O.5,-,HIGHT T.,	
K222	AC60-30306A	WASHER-SLIT;-,-,ID2.1,OD5.0,T0.5,-,POLYS	
K225	AC66-30547A	LEVER-UP DOWN ASSY;-,POM+SUS,-,-,-,X-9	

MEMO